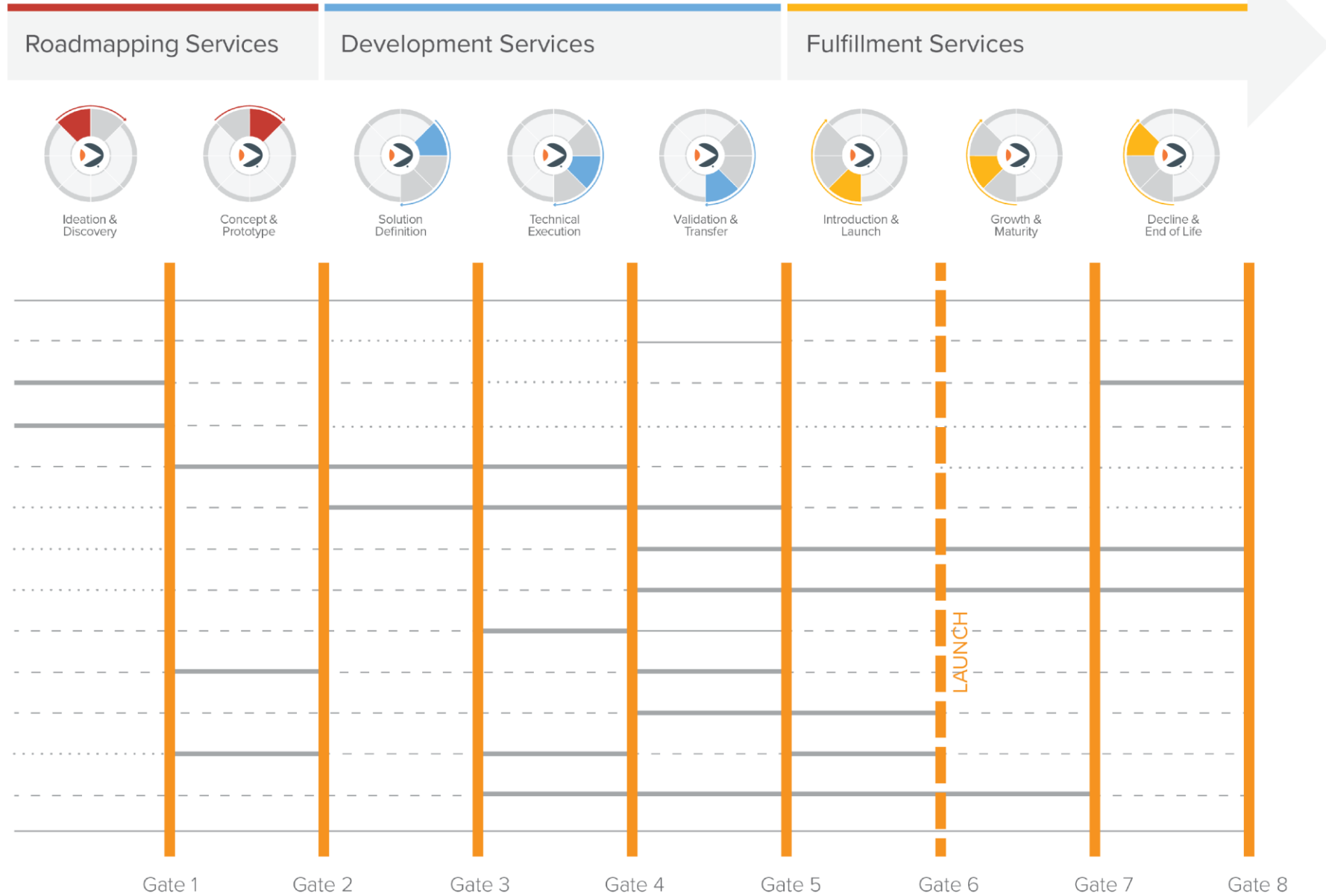


PLM Explained

Responsible: Completes the work, achieves the task or makes the final decision.
Accountable: Assures the correct and thorough completion of the task.

Consulted: Provides necessary information for the project via two-way communication.
Informed: Kept informed of progress via one-way communication.



Responsible ——— Consulted - - - -
 Accountable ——— Informed ······